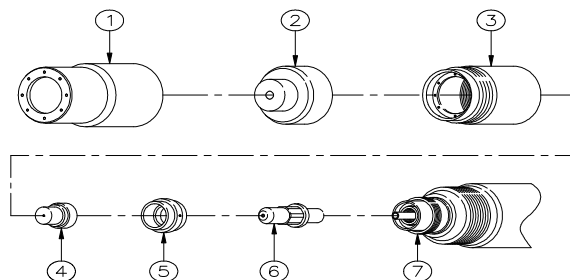


Company Name: \_\_\_\_\_ Phone#: \_\_\_\_\_  
 Contact Name: \_\_\_\_\_ Fax#: \_\_\_\_\_  
 E-mail Address: \_\_\_\_\_ P.O.#: \_\_\_\_\_

Method of Shipment: (please mark one)  UPS Next Day Air  UPS 2<sup>nd</sup> Day Air  UPS 3-Day  UPS Ground

## SR-100i Torch Consumable Parts Ordering Form



<u>Item#</u>	<u>Part #</u>	<u>Description</u>	<u>Quantity</u>
1	810120	Outer Retaining Cap (for use with I.H.S. system only)	_____
2	810129	100 Amp Shield Cap Use with 810131 Nozzle	_____
2	810130	50 Amp Shield Cap Use with 810132 & 810134 Nozzles	_____
2	800063	100 Amp Tapered Shield Cap Use with 800062 Nozzle	_____
2	800083	Open Shield Cap Use with 810133 Nozzle (also used with any other nozzle to provide an unshielded nozzle configuration)	_____
3	800071	Retaining Cap	_____
4	810131	100 Amp Nozzle Use with 810129 Shield (5 per pkg.)	_____
4	810132	50 Amp Nozzle Use with 810130 Shield (5 per pkg.)	_____
4	810133	Insulation Nozzle Use with 800083 Shield (5 per pkg.)	_____
4	810134	75 Amp Nozzle Use with 810130 Shield (5 per pkg.)	_____
4	800062	100 Amp Tapered Nozzle Use with 800063 Shield (5 per pkg.)	_____
5	800053	Swirl Ring	_____

**SR-100i Order Form (Continued)**

6	800275	Non-Threaded Air Electrode-Advanceable (3 per package)	_____ _____
6	800276	Non-Threaded Air Electrode – Non-Advancing (3 per package)	_____ _____
6	810235	Non-Threaded Nitrogen Electrode (3 per package)	_____ _____
7	800280	Torch Main Body-NT ( <b>without</b> ohmic contact – for use with <b>manual</b> torch height controls)	_____
7	810226	Torch Main Body-NT ( <b>with</b> ohmic contact – for use with <b>automatic</b> torch height controls)	_____
not shown	800122	Advancing Tool Assembly-NT	_____
not shown	800121	Advancing Tool Body	_____
not shown	800124	Advancing Screw/ Handle Assembly	_____
not shown	716008	O-Ring Lubricant Silicone	_____



**FAX # 843-795-8931**  
January 2005